

**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**BUILDING MATERIALS, Wood, Laminated
Viz.: Rafters; Arches; Beams; Joists; Timbers
or Planks, structural or roof.**

**(Page 1 of 3)
Tariff Item Nos.
1155 & 4155**

LCL: Applies to all freight in less than container load quantities.

1. Like items should be bundled into units not exceeding 8 ft. in width.
2. Dunnage material shall be wood, minimum 3 ½ inches high, banded to the unit.
3. Dunnage shall be spaced to prevent sagging of the unit. Sagging results in difficult forklift handling and freight damage. Dunnage should be spaced approximately every 6 feet (or farther if the rigidity of the unit will allow).
4. When beams or arches are curved and handled loose stow, they must be crated or skidded for forklift handling and arrangements must be made with Carrier prior to delivery to the dock.

**CONTAINER
LOADS:**

Applies to all freight shipped as full platforms or lifts, to final consignee, at final destination.

1. Platform loads or lifts must meet weight and size restrictions for the destination village. Weight limitations include the weight of the platform or container.
2. Platform loads or lifts should not exceed 8 ft. in width or 8 ft. in height.
3. Dunnage material shall be wood, minimum 3 ½ in. high, banded to the unit.
4. Dunnage material shall be minimum 5 ½ in. high for any units or lifts exceeding 4 ft. in width.
5. Dunnage shall be spaced to prevent sagging of the unit. Sagging results in difficult forklift handling and freight damage. Dunnage should be spaced approximately every 6 ft. (or farther if the rigidity of the unit will allow).

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

BUILDING MATERIALS, as shown below.

**(Page 2 of 3)
Tariff Item Nos.
1160 & 4160**

PANELS, FOAM CORE WITH WOOD SKIN

1. All panels must be bundled into units, not exceeding 8 ft. in width.
2. All panels with exposed foam core or with the wood skin extending beyond a wood plate (as illustrated below) must have side protection of wood, OSB or plywood, minimum 7/16 in. thickness.

Foam core panels with wood plates covering the foam core (as illustrated below) do not require side protection, but side protection is recommended.

3. All bundles of panels exceeding 4 ft. in width must arrive at Carrier's terminal with minimum 5 ½ in. high dunnage under the bundle to facilitate forklift handling.
4. All shipper loaded panels must be banded to platforms, side to side at 4 ft. intervals, and end to end with a minimum of 2 bands, using 1 ¼ in. steel banding, or built into lifts not exceeding the weight and size restrictions applicable for the destination village.
5. All lifts must have minimum 5 ½ in. dunnage banded to the lift at sufficient intervals to maintain the rigidity of the panels when supporting 2 like units stacked upon it.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

BUILDING MATERIALS, as shown below

**(Page 3 of 3)
Tariff Item Nos.
1160 & 4160**

PANELS, FOAM CORE WITH METAL SKIN

1. All foam core panels with metal skin must be export crated for platform shipment, or must be shipper loaded – consignee unloaded, to closed containers. Crating must fully enclose the panels and be of sufficient strength to allow stacking 2 like crates upon it.
2. All crates not exceeding 4 ft. in width must have minimum 3 ½ in. dunnage nailed to the crate or banded to the crate with steel banding.
3. All crates exceeding 4 ft. in width must have minimum 5 ½ in. dunnage secured to the crate as above.
4. Carrier will not receive uncrated panels.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**INSULATING MATERIALS, Polystyrene
expanded or foamed.**

**(Page 1 of 1)
Tariff Item Nos.
1482 & 4482**

ANY

QUANTITY:

Applies to all freight intended to be shipped on Carrier's platforms or as lifts.

1. Rigid insulation must be in bundles with wood protector sheets banded to the top and to the bottom of the bundle.
2. Bundles or units of rigid insulation not exceeding 4 ft. in width must have wood dunnage, minimum 3 ½ in. high, banded to the bundle.
3. Bundles or units of rigid insulation exceeding 4 ft. in width must have wood dunnage, minimum of 5 ½ in. high, banded to the bundle.

NOTE: The preferred method of securing dunnage is to first nail the dunnage to the bottom wood protector sheet, and then to band over the dunnage, thereby securing the dunnage by both nailing and banding.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**IRON and STEEL ARTICLES, as
shown below**

**(Page 1 of 4)
Tariff Item Nos.
1490 & 4490**

PIPE OR PIPE CASING

LCL: Applies to all freight in less than container load quantities.

1. Pipe must be banded into units or lifts for forklift handling, using steel banding.
2. Dunnage of 4" x 4" wood material is required between layers.
3. Units or lifts not exceeding 4 ft. in width and not exceeding 10,000 lbs. gross weight must have wood dunnage, minimum 3 ½ in. high, banded to the unit.
4. Layers must be wedge blocked at both ends of the dunnage as illustrated below.

**CONTAINER
LOADS:**

Applies to all freight in container load quantities.

1. Pipe must be arranged to form a unit or lift, not exceeding 8 ft. in width, by whatever the length of the material.
2. Pipe must be layered, with wood 4" x 4" dunnage between layers, and with wedge blocks nailed to the dunnage at each end (as illustrated on following page). Units must be squared up when viewed from the end and not pyramided. Wedge blocks must be of 4" x 4" material.
3. Units or lifts must not exceed weight and size restrictions for the destination village.
4. Units or lifts must have wood dunnage under the unit, minimum 5 ½ in. high, banded to the unit with steel banding, minimum of 1 ¼ in. Dunnage should be spaced appropriately to prevent sagging and to allow stacking upon the unit of 2 other like units.

CONTINUED: ILLUSTRATIONS ON NEXT PAGE

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**IRON and STEEL ARTICLES, as
as shown below**

**(Page 2 of 4)
Tariff Item Nos.
1490 & 4490**

PIPE OR PIPE CASING

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**IRON and STEEL ARTICLES, as
shown below**

**(Page 3 of 4)
Tariff Item Nos.
1490 & 4490**

**IRON, STEEL and ALUMINUM STOCK, Viz;
angles, or tees, bars, beams, channels, clips, pipe
or tubing, plate, rods and sheet.**

ANY

QUANTITY: Applies to all material shipped as LCL, or transferred to Carrier's platforms to ship as full container loads, or shipped in units or lifts.

1. All items must be bundled, palletized, or otherwise packaged in a fashion that will allow for handling by forklift.
2. Long items that are received in bundles must be securely banded using steel banding, and must have dunnage secured to the bundles by steel banding.
3. Dunnage shall be of wood, minimum of 3 ½ in. high, and of sufficient quantity and spacing to prevent sagging of the bundle and to allow stacking like bundles upon it. Material should be arranged to minimize cutting or gouging of the dunnage by sharp edges (see illustration on following page).
4. Any items or bundles exceeding 4 ft. in width, or exceeding a weight of 10,000 lbs., shall have dunnage that is a minimum 5 ½ in. high.
5. Items requiring protection from weather should be poly wrapped by the shipper or a request for tarping should be made at time of booking. If Carrier supplies and applies a poly covering (tarp) it is still not a guarantee that the cargo will stay completely dry. Any freight that needs to travel in a truly dry environment should be booked and loaded to closed shipping containers or should be fully crated and weatherized. When Carrier supplies and applies a poly covering (tarp), the applicable tariff charges will be assessed.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**IRON and STEEL ARTICLES, as
shown below**

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Tariff Item Nos.
1490 & 4490**

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**LUMBER, Soft, Rough or Surfaced, NOS;
CROSS ARMS; TIES; LATH; SURVEY
STAKES; BEAMS or TIMBERS, laminated
or built up wood, in the rough, straight.**

**(Page 1 of 1)
Tariff Item Nos.
1520 &4520**

LCL:

Applies to all freight in less than container load quantities.

1. Dunnage material shall be wood, minimum 3 1/2 inches high, banded to the unit.
2. Dunnage shall be spaced to prevent sagging of the unit. Sagging results in difficult forklift handling and freight damage. Dunnage should be spaced approximately every 6 feet (or farther if the rigidity of the unit will allow).
3. All material must be banded into bundles or units, as close to 4 ft. in width as possible. Carrier will not handle loose lumber.

**CONTAINER
LOADS:**

Applies to all freight shipped as full platforms or lifts, to final consignee, at final destination.

1. Platforms, containers, or lifts must meet weight and size restrictions for the destination village.
2. Dunnage material, size and spacing used should be appropriate for safe and proper material handling at final destination. Sheetrock may not be used as dunnage.
3. Platforms may be loaded heavier than village weight restrictions will allow in order to take advantage of container load capacity to the hub port. In this case, the lower portion of the load which will travel on the platform to final destination should utilize dunnage as in number 2 above. The portion of the platform load which is in excess of the village weight restriction must be packaged according to the LCL specifications, since it will be downloaded at the hub port and handled as LCL cargo for transit to the village.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**LUMBER, Viz.: Poles and piling, treated
or untreated.**

**(Page 1 of 1)
Tariff Item Nos.
1530 & 4530**

LCL:

Applies to all freight in less than container load quantities.

1. Items must be secured in bundles or lifts using steel banding or steel cable.
2. Items must arrive at Carrier's terminal resting on dunnage, minimum 5 ½ in. high to facilitate forklift handling.
3. Items arriving at Carrier's terminal as part of a load for mixed destination ports must be pre-slung with cables or straps, i.e. each bundle must be pre-slung so that it can be removed and handled separately.

**CONTAINER
LOADS:**

Applies to all freight shipped as full platforms or lifts, to final consignee, at final destination.

1. Container load quantities arriving at Carrier's terminal for transload to Carrier's equipment must be resting on dunnage, minimum 5 ½ in. high to facilitate forklift handling, or must be pre-slung using cables or straps to be picked from above.
2. Shipper loaded platforms traveling intact to final consignee do not require dunnage under the load.
3. Bundles or lifts must be secured using steel banding of minimum 1 ¼ in., or steel cable. A minimum of 3 "belly bands" shall be used to hold the pieces into the bundle or lift form. Material coming from vendors in bundled form must be secured using 2 in. material if secured by steel banding.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**PIPE OR TUBING, NOS, insulation filled
double wall construction, in Carrier approved
bundles, with or without couplings.**

**(Page 1 of 1)
Taffiff Item Nos.
1620 & 4620**

**ANY
QUANTITY:**

1. Items must be received at Carrier's terminal in lifts or bundles.
A lift is a bundle not exceeding 8 ft. wide by 8 ft. high by whatever the length of the material, securely banded with steel banding, and resting on wood dunnage, minimum 5 ½ in. high, which is banded to the lift.
2. Bundles not exceeding 4 ft. in width, which are to be shipped as LCL cargo, may utilize wood dunnage 3 ½ in. high.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

PLASTERBOARD or GROUND WOOD BOARD, in packages, Viz.: Plasterboard (Fiberboard, felt or fiber and plaster combined), not foil or wood veneer faced; Boards or Sheets, flat, sawdust, ground wood, ground wood bark, mixed, wood shavings, not plasticized (hardboard); PLYWOOD, Built-up wood, in packages.

**(Page 1 of 5)
Tariff Item Nos.
1640 & 4640**

LCL: Applies to all freight in less than container load quantities.

PLASTERBOARD, PARTICLEBOARD, LAMINATES, FINISH PLYWOOD, or other items requiring protection from normal hazards of weather exposure and handling.

1. Units must be poly bagged using minimum 6 mil poly material. The first bag wraps up from the bottom and the second bag is draped over the top.
2. Wood protector sheets shall be placed over the poly material on the top, bottom, and both sides of the bundle or unit. Protector sheets are also recommended for both ends but are not required. Protector sheets must be of wood material, minimum 7/16 inch or thicker.
3. Bundles or units of material shall rest on wood dunnage, a minimum of 3 pieces evenly spaced, a minimum of 3.5 inches high. Dunnage shall be secured to the unit using steel banding.
4. All material must be banded into bundles or units. Carrier will not handle loose pieces.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

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Tariff Item Nos.

1640 & 4640

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

PLASTERBOARD or GROUND WOOD BOARD, in packages, Viz.: Plasterboard (Fiberboard, felt or fiber and plaster combined), not foil or wood veneer faced; Boards or Sheets, flat, sawdust, ground wood, ground wood bark, mixed, wood shavings, not plasticized (hardboard); PLYWOOD, Built-up wood, in packages.

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Tariff Item Nos.
1640 & 4640**

TONGUE AND GROOVE PLYWOOD, or other sheet goods with finish edges.

1. All material must be banded into units and secured with steel banding. Carrier will not handle loose pieces.
2. Wood protector sheets shall be placed over all edges that require protection from routine material handling and stowage.
3. Bundles or units of material shall rest on wood dunnage, a minimum of 3 pieces evenly spaced, a minimum of 3 ½ in. high. Dunnage shall be secured to the unit using steel banding.

PLYWOOD or other items not requiring protection from normal hazards of weather exposure and handling.

1. Bundles or units of material shall rest on wood dunnage, a minimum of 3 pieces evenly spaced, a minimum of 3.5 inches high. Dunnage shall be secured to the unit using steel banding.
2. All material must be banded into bundles or units. Carrier will not handle loose pieces.

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**PACKAGING SPECIFICATIONS
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PLASTERBOARD or GROUND WOOD BOARD, in packages, Viz.: Plasterboard (Fiberboard, felt or fiber and plaster combined), not foil or wood veneer faced; Boards or Sheets, flat, sawdust, ground wood, ground wood bark, mixed, wood shavings, not plasticized (hardboard); PLYWOOD, Built-up wood, in packages.

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Tariff Item Nos.
1640 & 4640**

CONTAINER

LOADS:

Applies to all freight shipped as full platforms or lifts, to final consignee, at final destination.

PLASTERBOARD or other items requiring protection from normal hazards of weather exposure and handling.

1. Platforms must meet weight and size restrictions for the destination village.
2. Dunnage material, size and spacing used should be appropriate for safe and proper material handling at final destination. **Sheetrock may not be used as dunnage.**
3. Bundles or units must be individually bagged (same as LCL) and the entire platform load must be wrapped in minimum 6 mil poly sheeting. Tarping may also be done as added protection.
4. Wood protector sheets, minimum 7/16 inch or thicker must be used to provide side protection for the entire platform load, with sheets placed over the poly wrap or over the poly wrap and tarp.
5. Loads must be secured to platform using 1 1/4 inch steel banding.

TONGUE AND GROOVE PLYWOOD, or other sheet goods requiring protection from hazards of normal material handling.

1. Handle as plywood below, except that side protection is required on all exposed edges.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

PLASTERBOARD or GROUND WOOD BOARD, in packages, Viz.: Plasterboard (Fiberboard, felt or fiber and plaster combined), not foil or wood veneer faced; Boards or Sheets, flat, sawdust, ground wood, ground wood bark, mixed, wood shavings, not plasticized (hardboard); PLYWOOD, Built-up wood, in packages.

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Tariff Item Nos.
1640 & 4640**

PLYWOOD or other items not requiring protection from normal hazards of weather exposure and handling.

1. Platforms must meet weight and size restrictions for the destination village.
2. Dunnage material, size and spacing used should be appropriate for safe and proper material handling at final destination. Sheetrock may not be used as dunnage.
3. Loads must be secured to platform using 1 ¼ inch steel banding.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

ROOFING, or SIDING MATERIALS:

**(Page 1 of 1)
Tariff Item Nos.
1660 & 4660**

**ANY
QUANTITY:**

Applies to all metal roofing or siding material in sheet form.

1. All material must be crated, with side protection on all sides, and wood dunnage of minimum 3 ½ in. material nailed to the crate or banded to the crate using steel banding. The crate construction should be of sufficient strength to retain its form when picked in the center by a single forklift.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**TRUSSES, Iron or steel (Open web joists),
or iron or steel combined with wood, or wood.**

**(Page 1 of 7)
Tariff Item Nos.
1730 & 4730**

STEEL TRUSSES

ANY

QUANTITY: Applies to all freight intended to be shipped on Carrier's platforms or as lifts.

1. Trusses must be banded into units or lifts for forklift handling, using steel banding.
2. Units or lifts not exceeding 4 ft. in width and not exceeding 10,000 lbs. gross weight, must be received at Carrier's terminal with dunnage, minimum 3 ½ in. high, under the load.
3. Units or lifts exceeding 4 ft. in width must be received with dunnage, minimum 5 ½ in. high, under the load.
4. Dunnage is not required under loads that will not stand freely without supports.
5. If the placement of dunnage under the load results in over height configuration for trucking, the dunnage may be eliminated.

Carrier routinely uses forklifts for freight movement. Any freight configuration that does not allow for normal forklift handling from under the load should be considered a special handling situation, and Carrier's operations personnel should be notified before the freight leaves the Shipper's location.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**TRUSSES, Iron or steel (Open web joists),
or iron or steel combined with wood, or wood.**

**(Page 2 of 7)
Tariff Item Nos.
1730 & 4730**

**IRON OR STEEL COMBINED WITH WOOD,
WHERE STEEL WEB MEMBERS ARE ATTACHED
TO WOOD CHORDS, IN THE CENTER, TOP AND
BOTTOM, AND WHERE THERE ARE NO EXTERNALLY
MOUNTED WEB MEMBERS THAT PREVENT A TIGHT
NESTING INTO BUNDLES, AS ILLUSTRATED BELOW.**

LCL: Applies to all freight in less than container load quantities.

1. All joists must be nested and bundled. Carrier will not receive loose joists.
2. Bundles must be side protected for their entire length, using OSB or plywood, minimum 7/16 in. thick (as illustrated below).
3. Bundles must be secured using steel banding.
4. Bundles not exceeding 4 ft. in width must have wood dunnage, minimum 3 ½ in. high, secured to the bundle.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**TRUSSES, Iron or steel (Open web joists),
or iron or steel combined with wood, or wood.**

**(Page 3 of 7)
Tariff Item Nos.
1730 & 4730**

**CONTAINER
LOADS:**

Applies to all freight shipped as full platforms or lifts, to final consignee, at final destination.

1. Platform loads or lifts must meet weight and size restrictions for the destination village. Weight limitations include the weight of the platform or container.
2. Platform loads or lifts should not exceed 8 ft. in width or 8 ft. in height.
3. Dunnage material shall be wood, minimum 3 ½ in. high, banded to the unit.
3. Sides of bundles must be covered their entire length with OSB or plywood, minimum 7/16 in. thick (see illustration below).

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**TRUSSES, Iron or steel (Open web joists),
or iron or steel combined with wood, or wood.**

**(Page 4 of 7)
Tariff Item Nos.
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**IRON OR STEEL COMBINED WITH WOOD,
WHERE STEEL WEB MEMBERS ARE ATTACHED
TO WOOD CHORDS, IN THE CENTER, TOP AND
BOTTOM, AND WHERE THERE ARE EXTERNALLY
MOUNTED WEB MEMBERS THAT PREVENT THE
JOISTS FROM NESTING INSIDE EACH OTHER.**

LCL: Applies to all freight in less than container load quantities.

1. All joists must be bundled tightly and secured with steel banding.
2. Bundles must be side protected for their entire length, using OSB or plywood, minimum 7/16 in. thick (as illustrated below).
2. Bundles not exceeding 4 ft. in width must have wood dunnage, minimum 3 ½ in. high, secured to the bundle.

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**TRUSSES, Iron or steel (Open web joists),
or iron or steel combined with wood, or wood.**

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Tariff Item Nos.
1730 & 4730**

CONTAINER

LOADS: Applies to all freight shipped as full platforms or lifts, to final consignee, at final destination.

NOTE:	This product, having externally mounted web members, is inherently unstable when stacked and transported in container load configuration. Therefore, particularly close attention must be paid to the following packaging requirement.
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1. Platform loads or lifts must meet weight and size restrictions for the destination village. Weight limitations include the weight of the platform or container.
2. Platform loads or lifts should not exceed 8 ft. in width or 8 ft. in height.
3. Dunnage material shall be wood, minimum 3 ½ in. high, banded to the unit.
3. Wood dunnage (2 x 4, plywood, etc.) must be placed between layers of joists if more than one layer is used to make a full platform load or lift (see illustration).
4. Vertical stiffeners, consisting of 2 x 6 boards, must be inserted between stacks of bundles if more than one layer is used to make a full platform load or lift (see illustration).
5. Sides of bundles must be covered their entire length with OSB or plywood, minimum 7/16 thick (see illustration).

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**TRUSSES, Iron or steel (Open web joists),
or iron or steel combined with wood, or wood.**

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Tariff Item Nos.
1730 & 4730**

**IRON OR STEEL COMBINED WITH WOOD,
WHERE STEEL WEB MEMBERS ARE ATTACHED
TO WOOD CHORDS, IN THE CENTER, TOP AND
BOTTOM, AND WHERE THERE ARE EXTERNALLY
MOUNTED WEB MEMBERS THAT PREVENT THE
JOISTS FROM NESTING INSIDE EACH OTHER.**

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**PACKAGING SPECIFICATIONS
WESTERN ALASKA VILLAGES**

**TRUSSES, Iron or steel (Open web joists),
or iron or steel combined with wood, or wood.**

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Tariff Item Nos.
1730 & 4730**

WOOD TRUSSES

ANY

QUANTITY:

Applies to all freight intended to be shipped on Carrier's platforms or as lifts.

1. Trusses must be banded into units of lifts for forklift handling, using steel banding.
2. Trusses should be delivered to Carrier's terminal with minimum 5 ½ in. dunnage under the material for forklift handling.
3. Trusses should be delivered in a flat (laid down) position, as shown in the following illustration.

4. **Trusses delivered in a vertical position, as illustrated below, will require a delivery vehicle having self-unloading capabilities to discharge the load to Carrier's equipment, or to the ground, in a manner specified by Carrier's operations personnel.**

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**PACKAGING SPECIFICATIONS
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